

Hygienically Clean Food Safety 2Q 2016 Recommend updates:

5.1.3.2. Washing Procedures

- Wash Temperature
Hot-water washing –hot water used must be 160° minimally along with the proper chemical injections.

Suggested revision to match the Healthcare standard

- Wash Temperature
Hot-water washing – if hot water is used the water temperature shall be at a temperature prescribed by the chemical manufacturer.
Low-temperature water washing – if low-temperature (<70°C) laundry cycles are used, chemicals suitable for low-temperature washing at proper use concentrations, as prescribed by the chemical manufacturer, shall be used⁹.

5.1.3.4 Garment Inspection Procedures

- Garments are sorted and inspected prior to delivery.
- Garments needing replacement are removed and replaced. The replacements are put through the HACCP/GFSI wash process.
- Garments needing mending or repairs are identified, sent through the steam tunnel, repaired, and steamed again.
- Once the textiles complete the pass final inspection, they are processed and poly-wrapped for redelivery, consistent with customer requirements. (Poly-wrap shall be used on items for redelivery unless a written exception is received from the customer.)

5.3.4 Washing and Conditioning- **Garments are washed using manufacturers care instructions, ensuring proper temperatures and chemical injections as prescribed by the chemical manufacturer**

5.3.5 Finishing – Garments are properly dried and transported to the finishing area

5.3.6 Clean Sorting and inspection – **Garments are inspected. Items passing inspection are sorted and prepared for delivery per customer requirements. Others are redistributed for replacement or repair**